

Date: Friday, 23/01/2009 7:19:38 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45117	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251123
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1 REV.B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 40128	Material : N/A
Written By : _____	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-123 with Dart IPP D212-725-1-123"
Send a copy of this IPP

W 9.01.23

2.0	D2127251123
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)
BRACKET ASS'Y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-123	Bracket Ass'y	_____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-123 sheet 40 of 44 Rev.B

Material Certification / Proof of Traceability / Certificate of Conformity required

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45117

Part Number: D2127251123

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45117	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251123
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1 REV.B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 40128	Material : N/A
Written By : _____	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
 Issue P/O: 8034 to Eagle Copters
 "Assembly of D212-725-1-123 with Dart IPP D212-725-1-123"
 Send a copy of this IPP

W A. 01.23

2.0	D2127251123
-----	-------------



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)
 BRACKET ASS'Y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-123	Bracket Ass'y	<u>45321</u>
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Attach serviceable tags

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:
 D212-725-1-123 sheet 40 of 44 Rev. **E**

JAN 30 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:38 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45117

Part Number: D2127251123

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



6 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.29**Discrepancy:

Fabricate D212-725-1-123; Bracket for Dart Aerospace.

Resolution:

D212-725-1-123, Bracket fabricated IAW D212-725-1 Dwg Pg. 40, Fig. 22. Material 2024 T3 .063, Batch No. 1947 .

1.29 Work Done By: Stephen Hebert*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.30Discrepancy:

Fabricate D212-725-1-125, Bracket for Dart Aerospace.

Resolution:

D212-725-1-125, Bracket fabricated IAW D212-725-1 Dwg Pg. 41, Fig. 5. Material 304SS.037 , Batch No.9296 .

1.30 Work Done By: Stephen Hebert*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.31Discrepancy:

Fabricate D212-725-1-127, Gusset for Dart Aerospace.

Resolution:

D212-725-1-127, Gusset fabricated IAW D212-725-1 Dwg Pg. 41, Fig. 22. Material 304 SS .037 , Batch No.9296 .

1.31 Work Done By: Stephen Hebert*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.32Discrepancy:

Fabricate D212-725-1-129, Gusset for Dart Aerospace.

Resolution:

D212-725-1-129, Gusset fabricated IAW D212-725-1 Dwg Pg. 41, Fig. 22. Material 304 SS.037 , Batch No.9296 .

1.32 Work Done By: Stephen Hebert*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****